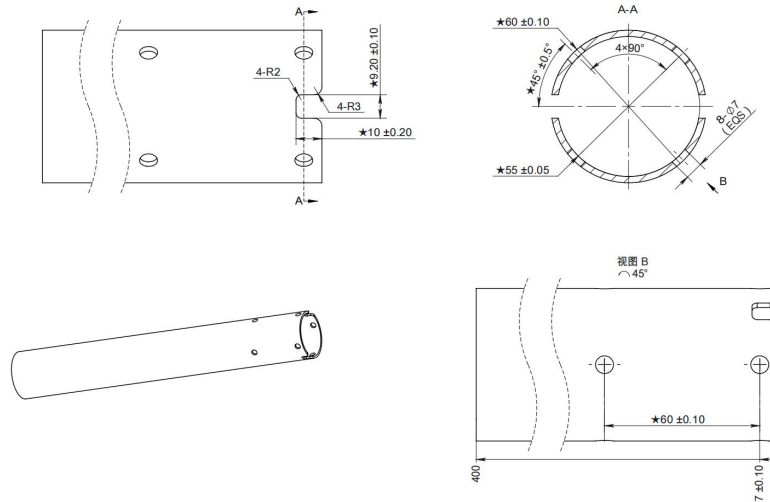


安装示意图 Installation drawing

碳管加工示意 Carbon tube processing diagram



动力套装配示意 Assembly diagram

<p>1. Connect the power sleeve extension cord.</p>	<p>2. Align the power sleeve with the kit mounting holes (with the carbon tube limit slots positioned horizontally) and run the power sleeve extension and power cord through the carbon tube.</p>	<p>3. The carbon tube is put into the power sleeve and put to the end, the state of the carbon tube in the end: the carbon tube and the power sleeve form a circumferential limit, and can not be rotated.</p>
<p>4. With the dust plug removed, bend the dust plug 90° and place the screw guide (mounting tool accessory, standard) in the overbore of the carbon tube locking screw.</p>	<p>5. Place two M6×12 cylindrical head screws into the guide sleeve mounting hole through the screw guide sleeve and pre-tighten them. The pre-tightening torque is about 0.5Nm (apply an appropriate amount of screw glue to the screws).</p>	<p>6. After pre-tightening the screws that lock the carbon tube, pull out the screw guide sleeve.</p>
<p>7. Lock the four groups of 8 screws diagonally in turn, locking torque 6.0N.m.</p>	<p>8. Fasten the dust plug onto the window of the tube clip holder, check the appearance and posture, and the assembly is completed.</p>	<p>Schematic diagram of H13 co-axial set assembly</p> <p>Attention:</p> <p>1. all screw assembly (screw outer surface, screw hole inner surface) need to be coated with an appropriate amount of thread adhesive to ensure that the screws are not easy to loosen, recommended the use of "Loctite 243"</p> <p>2. Tolerance of carbon pipe size for power sleeve: Outside diameter: $\phi 60 +0.1/-0.1$; Inner diameter: $\phi 55 +0.05/-0.05$.</p> <p>3. the carbon tube needs to be processed out of the threaded hole, limit groove, etc., the specific processing dimensions see the carbon tube processing drawings.</p>